

COPY

LOUISVILLE
 MARLBORO LIGHTS KS REG SP /& 6's
 PRODUCT CODE-0660/& 0663

EFFECTIVE DATE: 10/15/84

FILTER ROD DESCRIPTIVE

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.51	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
	:	FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	26.5MM X 4000M DEXTER X4855	06-171-A
ANCHOR ADHESIVE	:	POLYMER 255-11	61-007-A
GLUE APPLICATION	:	SINGLE GLUE LINE	
LAP ADHESIVE	:	FULLER HM 8229	61-211-A
	:	FULLER 55720	61-418-A
DRY WEIGHT	:	68.85	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	69.09	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	74.60	GRAMS / 100 RODS

REASON FOR CHANGE : FILTER CIRCUMFERENCE CHANGED FROM 24.50MM TO 24.45MM.
 TARGET WEIGHTS DECREASED. OK TO MIX.

PREPARED BY: S. M. HAYWOOD
 APPROVED BY: *[Signature]*
 OPERATIONS SERVICES

DATE: 10/03/84

PREVIOUS: 9/03/84

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